



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D5149-9
Job Sheet 187583



Part No: D5149-9

Job Qty: 10 ea

Part Name: Aft Step



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/7/18

Job Tracking No:

Due Date: 1/11/19

Created By: Jesse White

Type: SOLD

Description:

Note: DWG REV D SHEET 11 IPP REV:A NEW ISSUE 14-12-12 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea	1/11/19	1/11/19	0.00	0.00	Start Up Machining-3		name R/01/23
110	Bandsaw	10 pcs	1/11/19	1/11/19	0.00	0.96	Bandsaw1		
115	CNC Vertical Machining	10 pcs	1/11/19	1/11/19	0.10	1.56	HAAS1-3		name L 19/02/06
120	QC	10 pcs	1/11/19	1/11/19	0.00	0.00	QC2 Machining-3		
130	QC	10 pcs	1/11/19	1/11/19	0.00	0.00	QC8 Machining-3		name 19/02/07
140	Packaging	10 pcs	1/11/19	1/11/19	0.00	0.00	Packaging3-2		
150	QC21-SA	10 Ea	1/11/19	1/11/19	0.00	0.00	QC21		

Part Op 110 - CUT BLANK AT 6.6.500" LONG
Descriptions: 115 - MILL AS PER DWG AND FOLIO FB344
140 - LOCATION: WA001-13

DAS
21
9-00

FEB 12 2019

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6T2.00W0.125	6061T6 Round Tube 2.00 X.125W	5.4100 ft (.541 ea)	90-Start up Operation	S132389

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6T2.00W0.125	5	36	0

Part Specifications



Container No: S146943



Part: D5149-9

Job No: 187583

Serial No/Batch: S146943

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Part	Limits	Type	Special Comments
2.012			
1.999			
1.762			
1.749			
6.340			
6.280			
6.440			
6.380			
1.590		Radius	
1.530			

Date: 01/23/19

Plex 12/7/18 3:47 PM dart.white.jesse

Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Job: _____

Part No. _____

DISPOSITION

Rework ☐
Scrap ☐
Use-as-is ☐

Skid-tube ☐
Machining ☐
Large Fab ☐

DEPARTMENT/PROCESS

Cross tube ☐
Small Fab ☐
Finishing ☐

Date : _____

Sequence # : _____

QTY Affected : _____

Description Work Order Deviation

Disposition

Root Cause

Operator ☐
Manufacturing Process ☐
Equip/Tooling ☐
Handling/Presservation ☐
Material ☐
Product Improvement ☐
Process Improvement ☐
Human Factors ☐

☐ Pressure/Forced
☐ Bending
☐ Crushing
☐ Cracks
☐ Crimp/Kink/Ripple/Wave/Twist
☐ Marks/Chatter
☐ Mislabeled

Other/Details: _____

FAULT CATEGORY

☐ Contamination
☐ Misaligned/off center
☐ BOM/Route
☐ Broken/Damage/Defect
☐ Incomplete/Unclear Instructions
☐ Drill Holes
☐ Fit/Function

☐ Power Loss/Surge
☐ Folio/Program
☐ Grain Direction
☐ Weld
☐ Wrong Stock Pulled
☐ Out of Sequence
☐ Off-set/Set-up

☐ Positioned Wrong
☐ Outside Tolerance
☐ Drawing
☐ Finish
☐ Part Lost/Missing
☐ Misread

QC / QA Coordinator